

This application claims priority under 35.U.S.C.119(e) to Provisional application #60/201,739 filed on 4 May 2000, listing Walter David Braddock as Inventor

## Integrated Transistor Devices

### Abstract

A self-aligned enhancement mode metal-oxide-compound semiconductor field effect transistor (10) includes a lower oxide layer that is a mixture of  $\text{Ga}_2\text{O}$ ,  $\text{Ga}_2\text{O}_3$ , and other gallium oxide compounds (30), and a second insulating layer that is positioned immediately on top of the gallium oxygen layer together positioned on upper surface (14) of a III-V compound semiconductor wafer structure (13). Together the lower gallium oxide compound layer and the second insulating layer form a gallium oxide gate insulating structure. The gallium oxide gate insulating structure and underlying compound semiconductor gallium arsenide layer (15) meet at an atomically abrupt interface at the surface of with the compound semiconductor wafer structure (14). The initial essentially gallium oxygen layer serves to passivate and protect the underlying compound semiconductor surface from the second insulating oxide layer. A refractory metal gate electrode layer (17) is positioned on upper surface (18) of the second insulating oxide layer. The refractory metal is stable on the second insulating oxide layer at elevated temperature. Self-aligned source and drain areas, and source and drain contacts (19, 20) are positioned on the source and drain areas (21, 22) of the device. Multiple devices are then positioned in proximity and the appropriate interconnection metal layers and insulators are utilized in concert with other passive circuit elements to form an integrated circuit structure.

Inventors: **Braddock, Walter David** (Rochester MN)

Assignee: **OSemi Inc.** (Rochester, MN)

Appl. No.:

Filed: **August 9, 2000**

U.S. Class:

257/410; 257/192; 257/631

Intern'l Class:

H07L 029/78

Field of Search:

257/410,411,192,631

### References Cited [Referenced By]

#### U.S. Patent Documents

4416952	Nov., 1983	Nishizawa et al.	428/698.
4843450	Jun., 1989	Kirchner et al.	257/38.
5124762	Jun., 1992	Childs et al.	357/16.
5451548	Sep., 1995	Hunt et al.	437/225.
5550089	Aug., 1996	Dutta et al.	437/225.
5597768	Jan., 1997	Passlack et al.	437/236.
5665658	Sep., 1997	Passlack	438/763.
5945718	Aug., 1999	Passlack	257/410

#### Other References

An article entitled "Thermodynamic and photochemical stability of low interface state density  $\text{Ga}_2\text{O}_3$  - GaAs structures fabricated by in situ molecular beam epitaxy" from Appl. Phys. Lett. 69(3), M. Passlack et al., pp. 302-304 (Jul. 15, 1996).

An article entitled "Recombination velocity at oxide-GaAs interfaces fabricated by in situ molecular beam epitaxy" from Appl. Phys. Lett. 68(25), M. Passlack et al., pp. 3605-3607 (Jun. 17, 1996).

An article entitled "Quasistatic and high frequency capacitance-voltage characterization of  $\text{Ga}_2\text{O}_3$  -GaAs structures fabricated by in situ molecular beam epitaxy" from Appl. Phys. Lett. vol. 68, No. 8, M. Passlack et al., pp. 1099-1101 (Feb. 19, 1996).

(Page 1 of 13)

Docket No. DB3